

RAVEL VELOCITY OF 36 INCHES PER SECOND. MAST HEIGHT OF 18'-0" "LATFORM SIZE OF 36" DEEP X 36" WIDE X 24" S ONLY DESIGNED FOR INDOOR USE. HALL BE USED FOR PERIODIC, TEMPORARY ATIONS. ESIGNED TO WORK AS A SINGLE UNIT. THESE AVE NOT BEEN ENGINEERED TO BE COMBINED, UG IN TANDEM TO RAISE AND LOWER A RM. RE FOR TRANSPORT ONLY. USE THE PROVIDED UG FEET TO SUPPORT THE LIFT BASE ONCE IN N. UM HEIGHT BETWEEN THE FLOOR AND THE M OF THE LEVELING FOOT BRACKET SHALL NOT D 5 INCHES. ISER NOTE ISTATEMENT IN THE OPERATION MANUAL FOR TS FOR RISK ASSESSMENT AND MITIGATION RAL AND MECHANICAL ELEMENTS HE SUPPORTING FACILITY FLOOR IS THE SEE FACILITY REACTIONS ON SHEET FPL03 POCKET LIFT EW property of Creative Conners, Inc. Copyright 2016. All rights DWG NO FPL01 B WEIGHT SHEET 1 OF 23	T LIFT DESIGN SPECIFICATIONS:			
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- GENERAL NOTES
- 1. TECHNICAL STANDARDS
 - THE LOAD BEARING COMPONENTS WITHIN THE FLOOR POCKET LIFT COMPLY WITH THE DESIGN REQUIREMENTS OF ANSI E1.6–1: 2012. THE STRUCTURAL FRAMING AND SUPPORT OF THESE COMPONENTS COMPLY WITH ANSI E1.6-1: 2012 OR AISC STEEL CONSTRUCTION MANUAL 13th EDITION, WHICHEVER REQUIREMENT IS GREATER.

2. GEOMETRY:

- THE DIMENSIONS OF THE LIFTING PLATFORM AND CUSTOM DECKING OF THE FLOOR POCKET LIFT SHALL NOT EXCEED
- A MAXIMUM CANTILEVERED DEPTH OF 36 INCHES
 A WIDTH OF 36 INCHES, CENTERED ON THE LIFTING COLUMN
 A HEIGHT OF 24 INCHES
- 3. PERFORMANCE SPECIFICATIONS
 - 1. THE MAXIMUM VELOCITY SHALL NOT EXCEED 18 INCHES PER SECOND.
 - 2. THE MAXIMUM MAST HEIGHT SHALL NOT EXCEED 18'-0".
 - 3. THE MAXIMUM PLATFORM SIZE SHALL BE 36" DEEP X 36" WIDE X 24" TALL
 - 4. THIS LIFT IS DESIGNED FOR INDOOR USE ONLY
 - 5. THIS LIFT SHALL BE USED FOR PERIODIC, TEMPORARY INSTALLATIONS.
 - 6. THIS LIFT SHALL ONLY BE USED AS A SINGLE UNIT RAISING AND LOWERING A PLATFORM NOT EXCEEDING 36" X 36" AS SPECIFIED ABOVE. THESE LIFTS HAVE NOT BEEN ENGINEERED TO BE COMBINED WITH OTHER SYSTEMS OR LIFTS WORKING IN TANDEM.
 - CASTERS ARE FOR TRANSPORT ONLY. USE THE PROVIDED LEVELING FEET TO SUPPORT THE LIFT BASE ONCE IN POSITION.
 THE MAXIMUM HEIGHT BETWEEN THE FLOOR AND THE BOTTOM OF THE
- THE MAXIMUM HEIGHT BETWEEN THE FLOOR AND THE BOTTOM OF T LEVELING FOOT BRACKET SHALL NOT EXCEED 5 INCHES.
 DESIGN LOADS:
- 4. DESIGN LOADS:
- THE FLOOR POCKET LIFT HAS BEEN DESIGNED TO SUPPORT THE FOLLOWING - 1000 LBS STATIC PAYLOAD, EVENLY DISTRIBUTED ACROSS THE TOP SURFACE OF THE PLATFORM
- 500 LBS CONCENTRATED STATIC LOAD, AT ANY POINT ON THE PLATEORM
- 10%G LATERAL LOAD IN ALL DIRECTIONS, APPLIED TO ALL STATIC
- FRAMING, THE MOVING PLATFORM, AND ITS PAYLOAD.
- NO ADDITIONAL DEAD LOADS OR LIVE LOADS MAY BE PLACED ON THE
- PLATFORM, LIFTING MAST, OR BASE ASSEMBLY. 5. LOADING LIMITATIONS:

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- THE FLOOR POCKET LIFT IS NOT RATED TO SUPPORT A PERSONNEL LIFT (AKA, GENIE LIFT), FORKLIFT, OR OTHER MATERIAL HANDLING EQUIPMENT. THE FLOOR POCKET LIFT IS NOT INTENDED TO LIFT ITEMS SUSPENDED BELOW IT (I.E. ACTING IN LIEU OF A CHAIN MOTOR OR OTHER MATERIAL HANDLING HOIST.)
- THIS DESIGN IS FOR AN INTERIOR ENVIRONMENT. ADDITIONAL FASCIA OR FABRIC PLACED ON THE LIFT MAY INTRODUCE LOADS FOR WHICH THE SYSTEM WAS NOT DESIGNED; SUCH ADDITIONS MUST BE REVIEWED AND APPROVED BY THE LIFT SUPPLIER PRIOR TO USE. 6. LATERAL BRACING AT TOP:
- THE FLOOR POCKET LIFT MUST BE BRACED LATERALLY TO THE SURROUNDING FACILITY STRUCTURE. THIS RESPONSIBILITY FALLS SOLELY UPON THE END USER TO PROVIDE AN ATTACHMENT THAT PROVIDES SUFFICIENT STRENGTH AND STIFFNESS.
- THIS BRACING MUST BE ABLE TO WITHSTAND A MAXIMUM LATERAL LOAD OF 600 LBS IN ANY HORIZONTAL DIRECTION. IT IS THE RESPONSIBILITY OF THE END USER TO ENSURE THAT THE DESIGN, DETAIL, AND STRUCTURAL INTEGRITY OF THE LATERAL BRACING SYSTEM AND THE SUPPORTING BUILDING STRUCTURE TO WHICH IT ATTACHES IS CAPABLE OF WITHSTANDING THE AFOREMENTIONED LOADS.
- 7. FACILITY SUPPORT:
 - THE STRUCTURAL INTEGRITY OF THE SUPPORTING FACILITY DURING UNLOADING, INSTALLATION, USE, AND DISASSEMBLY IS THE RESPONSIBILITY OF THE END USER.
- 8. CUSTOM/USER BUILT PLATFORM:
- THE END USER MAY CONSTRUCT A CUSTOM BUILT DECK WHICH ATTACHES TO THE TOP OF THE FLOOR POCKET LIFTING PLATFORM. THIS DECKING ASSEMBLY MUST SUPPORT A UNIFORM LOAD NOT LESS THAN 100 PSF, A CONCENTRATED POINT LOAD OF 500 LBS AT ANY LOCATION, AS WELL AS A LATERAL LOAD OF 100 LBS IN ANY DIRECTION. THIS DECK MUST BE RIGIDLY ATTACHED TO THE TOP OF THE PLATFORM USING THE PROVIDED MOUNTING HOLES WITH RATED THROUGH BOLTS. DECKING SCREWS AND FRICTION CLAMPS ARE NOT AN ACCEPTABLE FORM OF ATTACHMENT.
- 8. IN CASE OF CONTRADICTION BETWEEN THE DRAWINGS, THE SPECIFICATIONS, AND THE CODES, OR IF ANY CHANGE IS REQUIRED, THE ENGINEER OF RECORD SHALL BE NOTIFIED IMMEDIATELY. NO STRUCTURAL OR MECHANICAL CHANGE SHALL BE MADE WITHOUT WRITTEN APPROVAL OF THE ENGINEER.
- 9. THIS SYSTEM IS DESIGNED TO BE SELF-SUPPORTING ONLY WHEN FULLY ERECTED AND ALL ANCHORS ARE COMPLETELY FASTENED. INSTALL TEMPORARY SUPPORTS AND/OR BRACING AS REQUIRED DURING ERECTION TO MAINTAIN STABILITY AND TO PREVENT DISTORTION OR DAMAGE TO THE SYSTEM DUE TO ERECTION FORCES.
- 10. USE THESE NOTES IN CONJUNCTION WITH "FLOORPOCKET REFERENCE MANUAL," LATEST EDITION
- STRUCTURAL NOTES
- 1. STEEL
- A. STEEL CONSTRUCTION SHALL CONFORM TO THE AISC "STEEL CONSTRUCTION MANUAL", 13TH EDITION, AND SHALL BE FABRICATED AND INSTALLED IN ACCORDANCE WITH AISC "CODE OF STANDARD PRACTICE FOR STEEL BUILDINGS AND BRIDGES,"

- B. MATERIALS FOR STEEL SHALL CONFORM TO THE FOLLOWING ASTM SPECIFICATIONS:
 - ALL PLATES AND ANGLES: A36
- 2. ALUMINUM A. ALL STRUCTURAL ALUMINUM MATERIAL, FABRICATION, AND ERECTION SHALL COMPLY WITH THE REQUIREMENTS OF "SPECIFICATIONS FOR ALUMINUM STRUCTURES," OF THE ALUMINUM ASSOCIATION, 2005 EDITION.
- B. MATERIAL: 6061-T6 FOR SHAPES; 6061-T6 FOR PLATES.
- 3. FASTENERS
 - A. BOLTS FOR MECHANICAL CONNECTIONS SHALL BE SAE GRADE 5 OR HIGHER, ASSEMBLED USING PREVAILING TORQUE-TYPE ELASTIC STOP NUTS OR OTHER APPROVED VIBRATION-RESISTANT MECHANISM. WHEN APPROVED BY THE ENGINEER, STANDARD HEX NUTS WITH FLAT WASHERS MAY BE USED.
 - B. FASTENERS IN DIRECT CONTACT WITH ALUMINUM SHALL BE CADMIUM PLATED OR GALVANIZED, UNLESS OTHERWISE NOTED.
 - C. DO NOT USE SPLIT WASHERS FOR MECHANICAL CONNECTIONS, U.O.N. D. USE LOCTITE "BLUE" #243 WHEREVER THREADLOCKING COMPOUND IS NOTED ON DRAWINGS, UNLESS OTHERWISE NOTED.
 - E. AT FINAL ASSEMBLY, APPLY A PAINTED TORQUE STRIPE BETWEEN THE NUT AND BEARING SURFACE OF ALL THREADED FASTENERS 3/8" INCH DIAMETER OR GREATER. THIS STRIPE SHALL SERVE TO INDICATE THAT THE FASTENER HAS BEEN TIGHTENED TO RATED TORQUE, AND TO INDICATE SLIPPAGE OR LOOSENING IN SERVICE.
 - F. ALL SET-SCREWS ARE TO BE SELF-LOCKING CUP POINT, NYLON PATCH TYPE, UNLESS OTHERWISE NOTED OR AS FURNISHED WITH PURCHASED SUB-ASSEMBLIES.
 - G. OVERSIZED OR SLOTTED HOLES SHALL NOT BE USED UNLESS SPECIFICALLY INDICATED ON DRAWINGS OR APPROVED IN WRITING BY THE STRUCTURAL ENGINEER.
- 4. WELDING
 - A. ALL WELDING OF STEEL GREATER THAN 3/16" THICK SHALL COMPLY WITH AWS D1.1 "STRUCTURAL WELDING CODE – STEEL." USE E70XX OR E70-T SERIES ELECTRODES, LOW HYDROGEN.
 - B. ALL WELDING OF STEEL LESS THAN 1/8" THICK SHALL COMPLY WITH AWS D1.3 "STRUCTURAL WELDING CODE – SHEET STEEL." USE E70-T SERIES ELECTRODES, LOW HYDROGEN. WELD SIZE SHALL MATCH THINNER MATERIAL AT JOINT, UNLESS OTHERWISE NOTED.
 - C. ALL WELDING OF STEEL 1/8" OR THICKER AND 3/16" OR THINNER SHALL COMPLY WITH AWS D1.3 "STRUCTURAL WELDING CODE – SHEET STEEL," TABLE 1.1.
 - D. ALL WELDERS SHALL BE CERTIFIED TO AWS STANDARDS.
 - E. ALL WELDS SHALL BE VISUALLY INSPECTED.
 - F. WELD USING FILLET WELDS TYPICALLY. WELD SIZE SHALL MATCH THINNER MATERIAL AT JOINT, UNLESS OTHERWISE NOTED.
 - G. WELDING SHALL PROGRESS IN A MANNER THAT BALANCES THE STRESSES IN THE MEMBERS, IN ACCORDANCE WITH AWS.
- 5. MODTRUSS PRE-ENGINEERED BOX TRUSSES
 - A. MODTRUSSES SHALL BE ASSEMBLED IN ACCORDANCE WITH
 - MANUFACTURER'S SPECIFICATIONS, UNLESS OTHERWISE NOTED. B. TRUSSES USED IN STRUCTURAL ASSEMBLIES SHALL BE INSPECTED FOR DAMAGE PRIOR TO ERECTION. NO DAMAGED TRUSS SHALL BE PERMITTED TO BE USED.
 - C. FASTENERS FOR THE CONNECTION OF PLATED TRUSSES SHALL FOLLOW THE MANUFACTURER'S RECOMMENDATION, UNLESS OTHERWISE NOTED.
- 6. RECOMMENDED WOOD DESIGN CRITERIA FOR USER PROVIDED PLATFORMS
 - A. ALL PLYWOOD SHALL CONFORM TO STANDARDS OF THE AMERICAN PLYWOOD ASSOCIATION (APA).
 - B. ALL PLYWOOD SHALL BE GRADE AC PLUGGED OR BETTER.
 - C. ALL TIMBER SHALL CONFORM TO STANDARDS WITHIN THE NATIONAL
 - DESIGN SPECIFICATIONS FOR WOOD CONSTRUCTION MANUAL, 2012
 - (NDS 2012)

EDITION

- D. MINIMUM NOMINAL TIMBER BENDING STRENGTH, PER NDS 2012, SHALL BE 775 PSI.
- E. MINIMUM NOMINAL TIMBER COMPRESSIVE STRENGTH, PER NDS 2012, SHALL BE 1,000 PSI.
- F. PLYWOOD AND LUMBER SHALL COMPLY WITH LOCAL CODE REQUIREMENTS FOR FIRE RETARDANCY.
- MECHANICAL NOTES
- 1. COMMERCIAL/MANUFACTURED COMPONENTS:
 - A. THESE COMPONENTS (MOTORS, BEARINGS, MODTRUSS, UNISTRUT, SWITCHES, SENSORS, ETC.) SHALL BE INSTALLED AND MAINTAINED IN ACCORDANCE WITH MANUFACTURER'S RECOMMENDATIONS, UNLESS OTHERWISE NOTED.
 - B. MATERIALS FOR MECHANICAL COMPONENTS SHALL CONFORM TO THE FOLLOWING ASTM SPECIFICATIONS:
 - KEYSTOCK: A36, ZINC PLATED SHAFT STOCK: 1045 TURNED, GROUND, AND POLISHED

C. FOLLOW MANUFACTURERS' REQUIREMENTS PERTAINING TO THE USE MAINTENANCE, LUBRICATION, AND INSPECTION OF ALL PURCHASED COMPONENTS, INCLUDING BUT NOT LIMITED TO THE FOLLOWING: HEVI-RAIL MARTIN GEARS P/N· R205X6 P/N: TS520 BEARINGS P/N: HVB-056(0)_HVP2-1 V5 GEARMOTOR KEB F52B DM112MB4 B06MBI LEVELING FOOT P/N: MMC 6103K93 OUTPUT BRAKE P/N: KEB 0938M03-3D10 CASTER P/N: MMC 9183T83 CAM FOLLOWER P/N: MMC 1460T26 BALDOR BEARINGS P/N: FC-DLM-200 MODTRUSS

SERIES MT-TR-06-06

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D. ALL WELDS AND FASTENERS SHOULD BE PERIODICALLY INSPECTED BY A QUALIFIED PERSON.

 APPROVED
 Steve Hngth05/01/2017

 Steve Hngth05/01/2017
 SCALE N/A

POCKET LIFT				
AL NOTES				
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FION (LBF) PER LOCATION		
Y	Z	
+500	+/- 25	
+2300	+/- 25	
0	+/- 600	

OORPOCKET LIFT

FACILITY IMPACT LOADS

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MOUNTING CONCEPT C

NOTE: CONCEPTS PRESENTED FOR ILLUSTRATIVE PUR TO DESIGN AND FABRICATE THE CORRECT MOUNTING LATERAL BRACING MUST WITHSTAND A CONSTANT AP DIRECTIONS. SEE GENERAL NOTES AND FACILITY IMPA BRACING REQUIREMENTS



RPOSES. IT IS THE END USER'S RESPONSIBILITY METHOD FOR THEIR CIRCUMSTANCES. PLIED LOAD OF 600LB IN ALL LATERAL ACT CHART ON FPL03 FOR FULL LATERAL				
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